



Device Material Content

5555 NE Moore Ct.
Hillsboro OR 97124
(503) 268-8000
custreq@lsc.com

Package: 256 fpBGA with SnPb Solder Balls
Total Device Weight 1.06 Grams

(90nm and 65nm products)
MSL: 3
Peak Reflow Temp: 225°C

November, 2009

	% of Total Pkg. Wt.	Weight (g)	% of Total Pkg. Wt.	Weight (g)	Substance	CAS #	Notes / Assumptions:
Die	2.10%	0.0222			Silicon chip	7440-21-3	Die size: 5.30 x 5.00 mm
Mold	24.16%	0.256	21.74%	0.230	Silica (Fused or Amorphous)	60676-86-0	Mold Compound composition: 85 to 95% Silica Fused or Amorphous (LSC uses 90% in our calculation) 0.5 to 5% Epoxy resin (LSC uses 3% in our calculation) 3 to 6% Phenol resin (LSC uses 4.8% in our calculation) approx. 0.2% approx. 2% Mold compound: Hitachi 9750HF10ALKU
			0.72%	0.0077	Epoxy resin	-	
			1.16%	0.0123	Phenol resin	-	
			0.05%	0.0005	Carbon black	1333-86-4	
			0.48%	0.0051	Other	-	
D/A Epoxy	0.25%	0.0027	0.20%	0.0022	Silver (Ag)	7440-22-4	Die attach epoxy Density: 4 grams/cc 70 to 90% Silver (LSC uses 80% in our calculation) 10 to 30% Organic Esters and Resins (LSC uses 20% in our calculation) Die attach: Ablestik 2100A
			0.05%	0.0005	Organic esters and resins	-	
Wire	0.71%	0.0075			Gold (Au)	7440-57-5	Wire: 0.0127 mm (radius) Assume 1 wire per solder ball
Solder Balls	27.83%	0.295	17.53%	0.1858	Tin (Sn)	7440-31-5	Solder ball composition Sn63/Pb37
			10.30%	0.1091	Lead (Pb)	7439-92-1	
Substrate	24.96%	0.265	16.97%	0.1799	Glass fiber	65997-17-3	60 to 75% glass fiber (LSC uses 68% in our calculation)
			7.99%	0.0847	BT Resins	-	
Foil	19.99%	0.212			Copper (Cu)	7440-50-8	

Notes:

The values listed above are nominal values based on studies of representatives of this particular package type, and are believed to be as accurate as possible.

Constituent substances and proportions in epoxy materials are before curing.

The information provided above is representative of the package as of the date listed, and is subject to change at any time.

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