



## Device Material Content

5555 NE Moore Ct.  
Hillsboro OR 97124  
(503) 268-8000  
[custreq@lsc.com](mailto:custreq@lsc.com)

**Package: 484 fpBGA with SnAgCu Solder Balls**  
**Total Device Weight 2.21 Grams**

**Halogen Free (90nm and 65nm products)**  
MSL: 3  
Peak Reflow Temp: 250°C

November, 2010

	% of Total Pkg. Wt.	Weight (g)	% of Total Pkg. Wt.	Weight (g)	Substance	CAS #	Notes / Assumptions:
<b>Die</b>	3.58%	0.0790			Silicon chip	7440-21-3	Die size: 9.63 x 11.36 mm
<b>Mold</b>	25.07%	0.554	22.56%	0.499	Silica (Fused or Amorphous)	60676-86-0	Mold Compound composition: 85 to 95% Silica Fused or Amorphous (LSC uses 90% in our calculation) 0.5 to 5% Epoxy resin (LSC uses 3% in our calculation) 3 to 6% Phenol resin (LSC uses 4.8% in our calculation) approx. 0.2% Carbon black approx. 2% Other
			0.75%	0.0166	Epoxy resin	-	
			1.20%	0.0266	Phenol resin	-	
			0.05%	0.0011	Carbon black	1333-86-4	
			0.50%	0.0111	Other	-	
<b>D/A Epoxy</b>	0.50%	0.0111	0.40%	0.0089	Silver (Ag)	7440-22-4	Die attach epoxy Density: 4 grams/cc 70 to 90% Silver (LSC uses 80% in our calculation) 10 to 30% Organic Esters and Resins (LSC uses 20% in our calculation)
			0.10%	0.0022	Organic esters and resins	-	
<b>Wire</b>	0.64%	0.0142			Gold (Au)	7440-57-5	0.8 to 1.0 mil diameter; 1 wire per solder ball
<b>Solder Balls</b>	21.30%	0.471	20.45%	0.452	Tin (Sn)	7440-31-5	Solder ball composition Sn96.5/Ag3/Cu0.5 (SAC305)
			0.75%	0.0165	Silver (Ag)	7440-22-4	
			0.11%	0.0024	Copper (Cu)	7440-50-8	
<b>Substrate</b>	19.19%	0.424	13.05%	0.288	Glass fiber	65997-17-3	60 to 75% glass fiber (LSC uses 68% in our calculation)
			6.14%	0.136	BT Resins	-	
<b>Foil</b>	29.72%	0.657			Copper (Cu)	7440-50-8	

**Notes:**

The values listed above are nominal values based on studies of representatives of this particular package type, and are believed to be as accurate as possible.  
Constituent substances and proportions in epoxy materials are before curing.  
The information provided above is representative of the package as of the date listed, and is subject to change at any time.  
[www.latticesemi.com](http://www.latticesemi.com)

