



Device Material Content

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Package: 284 LBGA with SnAgCu Solder Balls
Total Device Weight 0.264 Grams

iCE65L04

MSL: 3
Peak Reflow Temp: 260°C

| April, 2012 | % of Total Pkg. Wt. | Weight (g) | % of Total Pkg. Wt. | Weight (g) | Substance | CAS # | Notes / Assumptions: |
|---------------------|---------------------|------------|---------------------|------------|--------------------------------|--------------|---|
| Die | 2.46% | 0.0065 | | | Silicon chip | 7440-21-3 | Die size: 148 X 118 MIL |
| Mold | 46.52% | 0.1230 | 41.86% | 0.1107 | Silica | 60676-86-0 | KE-G1250LKDS 75 to 95% Fused silica filler (LSC uses 90% in our calculation) |
| | | | 2.56% | 0.0068 | Epoxy Resin(1) | Trade secret | 1 to 10% Epoxy resin (LSC uses 5.5% in our calculation) |
| | | | 2.09% | 0.0055 | Phenol Resin-1 | Trade secret | 2 to 7% Phenol resin (LSC uses 4.5% in our calculation) |
| Tape | 0.12% | 0.0003 | 0.014% | 0.00004 | Epoxy Resin | 25038-59-9 | FH-900T-25 10 to 20% (LSC uses 12% in our calculation) |
| | | | 0.014% | 0.00004 | Phenol Resin | Trade secret | 10 to 20% (LSC uses 12% in our calculation) |
| | | | 0.007% | 0.00002 | SiO2 Filler | Trade secret | 1 to 10% (LSC uses 6% in our calculation) |
| | | | 0.083% | 0.00022 | (Meta)Acrylic Copolymer | Trade secret | 65 to 75% (LSC uses 70% in our calculation) |
| Wire | 1.16% | 0.0031 | 1.087% | 0.0030 | Gold (Au) | 7440-57-5 | 0.7 MIL GPG-3 (2N) 99% Au |
| | | | 0.073% | 0.00003 | Palladium (Pd) | 7440-05-3 | 1% Pd |
| Solder Balls | 9.67% | 0.0256 | 17.62% | 0.0252 | Tin (Sn) | 7440-31-5 | SAC105 Solder ball composition Sn98.5/Ag1.0/Cu0.5% |
| | | | 0.55% | 0.00026 | Silver (Ag) | 7440-22-4 | |
| | | | 0.09% | 0.00013 | Copper (Cu) | 7440-50-8 | |
| Substrate | 40.08% | 0.1060 | 30.76% | 0.0326 | BT Resin (1)(3) GHPL-830NX(A) | Trade secret | GHPL-830NX(A), CCL-HL832NX(A-HS), AUS308 30.8% |
| | | | 23.08% | 0.0245 | BT Resin (2) CCL-HL832NX(A-HS) | Trade secret | 23.1% |
| | | | 19.42% | 0.0206 | Copper (1)(4) | 7440-50-8 | 19.4% |
| | | | 9.24% | 0.0098 | Copper (2)(3) | 7440-50-8 | 9.2% |
| | | | 3.85% | 0.0041 | Copper thickness in hole | 7440-50-8 | 3.9% |
| | | | 1.92% | 0.0020 | Nickel plating | 7440-02-0 | 1.9% |
| | | | 0.19% | 0.0002 | Gold plating | 7440-57-5 | 0.2% |
| | | | 11.54% | 0.0122 | Solder mask PSR4000 AUS 308 | Trade secret | 11.5% |

Notes:

The values listed above are nominal values based on studies of representatives of this particular package type, and are believed to be as accurate as possible.
Constituent substances and proportions in epoxy materials are before curing.
The information provided above is representative of the package as of the date listed, and is subject to change at any time.
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