



Device Material Content

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Package: 672 fpBGA with SnPb Solder Balls
Total Device Weight 3.40 Grams

(90nm and 65nm products)
MSL: 3
Peak Reflow Temp: 225°C

November, 2009

	% of Total Pkg. Wt.	Weight (g)	% of Total Pkg. Wt.	Weight (g)	Substance	CAS #	Notes / Assumptions:
Die	1.44%	0.0489			Silicon chip	7440-21-3	Die size: 8.11 x 8.34 mm
Mold	35.11%	1.194	31.18%	1.0602	Silica (Fused or Amorphous)	60676-86-0	Mold Compound composition: 85 to 95% Silica Fused or Amorphous (LSC uses 88.8% in our calculation) 1.5 to 8% Epoxy resin (LSC uses 5% in our calculation) 3 to 6% Phenol resin (LSC uses 4% in our calculation) Carbon Black approx. 0.2% Others approx. 2% Mold compound: Hitachi 9750HF10ALKU
			1.76%	0.0597	Epoxy resin	-	
			1.40%	0.0478	Phenol resin	-	
			0.07%	0.0024	Carbon Black	1333-86-4	
			0.70%	0.0239	Other	-	
D/A Epoxy	0.20%	0.0069	0.16%	0.0054	Silver (Ag)	7440-22-4	Die attach epoxy Density: 4 grams/cc 70 to 90% Silver (LSC uses 78% in our calculation) 1 to 10% Epoxy Resin (LSC uses 5% in our calculation) 5 to 20% Diester (LSC uses 12% in our calculation) 1 to 10% Functionalized Ester (LSC uses 5% in our calculation) Die attach: Ablestik 2100A
			0.01%	0.0003	Epoxy Resin	-	
			0.02%	0.0008	Diester	-	
			0.01%	0.0003	Functionalized Ester	-	
Wire	0.58%	0.0197			Gold (Au)	7440-57-5	
Solder Balls	22.77%	0.774	14.35%	0.488	Tin (Sn)	7440-31-5	Qualified Solder ball compositions: Sn63/Pb37
			8.43%	0.287	Lead (Pb)	7439-92-1	
Substrate	18.32%	0.623	12.46%	0.424	Glass fiber	65997-17-3	60 to 75% glass fiber (LSC uses 68% in our calculation)
			5.86%	0.199	BT Resins	-	
Foil	21.57%	0.734			Copper (Cu)	7440-50-8	

Notes:

The values listed above are nominal values based on studies of representatives of this particular package type, and are believed to be as accurate as possible.

Constituent substances and proportions in epoxy materials are before curing.

The information provided above is representative of the package as of the date listed, and is subject to change at any time.

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